

R5530460I

AxleTech

Customer BOM

Bill of Material Print

AxleTech

1005 High Ave.

Oshkosh WI 54901

ECO Number ECO Date

Service Manuals : WWW.AXLETECH.COM

Assembly Description	AXLE ASSY-PLNT DR,STEER
Assembly Number	PSC1764HDB206557
Customer Drawing Number	5-65873
Branch/Plant	OSH
Requested Quantity	1.00
Change Letter	
Type	M
As of Date	07/11/2018
Date Printed	07/11/2018
Time	9:20:26
Page	1

<u>Item Attribute Description</u>	<u>Item Attribute Value</u>
ASSEMBLY-DRAWING	5-65666
*	REAR AXLE
NUMBER-WORK RELEASE	03BR01886
DATE RELEASED	05/16/2000
REPLACES	N/A
AXLE APPLICATION APPROVAL	A028927
CUSTOMER/ CUSTOMER PART NUMBER	TEREX-3210R50D2
PART NUMBER-CUSTOMER	3210R50D2
VEHICLE TYPE	ROUGH TERRAIN CRANE
NUMBER-CUSTOMER MODEL	RT175
NUMBER-PURCHASE ORDER	60374
UNIT QUANTITY	19
ENGINEER	R. PRILL
COST REQUEST NO.	N/A
*** *** ***	
CARRIER ASSY	B573200U1919
*** *** ***	
EXPLODED VIEW DRAWING(S)	EVC009
*** *** ***	
CARRIER-MODEL SERIES	RS145
CARRIER DRAWING	5-66067
PIN.STANDOUT DIR(OFF HI APPL)	FRONT
PIN.INPUT OFFSET(OFF HI APPL)	1.73 LEFT
PIN.INPUT HOR CL(OFF HI APPL)	ABOVE
INPUT SPLINE SIZE	2.00-39
YOKE/FLANGE-INPUT	72NYS
PART NUMBER	72NYSB32-343A
GEAR TO DIFF CASE-BOLTED	GCB
MAIN DIFF,FULL LOCK	WITHOUT
SCREW-THRUST	WITH
TIGHT FIT DIFF	WITHOUT
MAIN DIFF-STANDARD	2.10-41

*** **	
BRAKE ASSY	DCM1203
*** **	
EXPLODED VIEW DRAWING(S)	5-62805-S
*** **	
PARKING BRAKE-DIA X WIDTH	12 X 3.00
LAYOUT	5-66067 P BRAKE
BRAKE LEVER DIRECTION	SIDE
LINING	ABB3027-91
*** **	
GROUP-HSG	H1196A
*** **	
EXPLODED VIEW DRAWING(S)	EVH005
*** **	
SPECIFICATION NO.-MATERIAL	C6
HOUSING ASSY	CAST
DOWEL MOUNTING CENTERS	N/A
DOWEL DIAMETER	N/A
SPRING MOUNTING CENTER	38.500
SPRING PAD HOLE SPACING	5.00 X 10.00
SPRING PAD HOLE DIAMETER	1.060
KING PIN INTERSECTION	77.500
*** **	
HUB AND SHAFT GROUP	S769
*** **	
EXPLODED VIEW DRAWING(S)	EVS003
EXPLODED VIEW DRAWING(S)	EVS004
*** **	
HUB,FIN.	SINGLE
TIRE SIZE	29.50X25
HUB BOLT CIRCLE DIA/STUDS	16.62/23
WHEEL STUD SIZE	.750-16
WHEEL NUT	WITHOUT
JOINT ASSY-UNIVERSAL	PERMALUBE
INDUCTION HARDENED SPINDLE	BRG & SPLINE AREA
PIN-KNUCKLE	SEALED KINGPIN
ARM-STEERING	LESS
STEERING ANGLE	26 DEGREE MAX
POWER STEERING ARM RH	YES
POWER STEERING ARM LH	YES
END ASSY-TIE ROD	GREASABLE
TIE ROD ASSEMBLY-DOWN	
TIE ROD DIA	2.000
PLANET. WHEEL END RATIO	4.235

TRACK 98.500
HUB FLANGE TO FLANGE 100.940

*** **

GROUP-BRAKE B110J7
BRAKE ASSY DRY DISC
CALIPER ASSY FIXED 4 PISTON
ROTOR/DISC SIZE 18.50X .63
LINING AT201
FLUID-BRAKE MINERAL OIL

*** **

SPEC-MFG-NOTE ASSEMBLY DEPT:
* PUT BREATHER
* IN A BAG AND
* ATTACH TO AXLE

*** **

* TACK WELD STEERING
* STOPSCREW OUTER NUT
* ONLY.

*** **

END REMARKSB/M FOLLOW

*****BOM Follows *****

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Time 9:20:26

Page 4

ECO Number ECO Date

Service Manuals : WWW.AXLETECH.COM

Level	Component Description	Use Code	Component Item	Quantity Per	Exploded View Seq.	Pick Code
1	CARR ASSY-DIFF,STD DIFF *****		B573200U1919557	1.000	2900	REF
2	CARR ASSY-DIFF,STD DIFF *****		B473200U1919557	1.000	2930	REF
3	CARRIER ASSY DRAWING		566067L_01	.000		REF
3	AXLETECH ENGR. LEVEL ONLY					
4	CARRIER & CAP ASSY	AVAIL AS ASSY ONLY	320001023A01	1.000	30200	90
4	NAME PLATE MODULE		940002930A01	1.000	1	
5	NAME PLATE -GENERIC COMMERCIAL		755001243E	1.000	1	
5	LOCTITE 5900 NOIR 300 ML X12		MRODR1128	1.000	1	
5	SOLVENT- DEGREASER		755001530E	1.000	1	
4	LOCTITE 17430	NON-SERVICEABLE ITEM	2297D7076	.100		OO
4	KIT-MINOR SHIM		BP2313	1.000	34220	90
5	SHIM .075 0.075		2803Q2851	1.000		
5	SHIM .125 0.125		2803R2852	1.000		
5	SHIM .50 0.500		2803T2854	1.000		
5	SHIM .250 0.250		2803S2853	1.000		
5	KIT-MINOR SHIM		KIT2313	.000		
6	SHIM .075 0.075		2803Q2851	3.000	34220	90
6	SHIM .125	USE AS REQUIRED	2803R2852	2.000	34220	90

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Time 9:20:26

Page 5

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	0.125					
6	SHIM .250	USE AS REQUIRED	2803S2853	4.000	34220	90
	0.250					
6	SHIM .50		2803T2854	1.000	34220	90
	0.500					
4	LOCTITE 17430	NON-SERVICEABLE ITEM	2297D7076	.100		OO
4	WASHER-HARDENED		1229D4632	8.000	34255	90
4	M12X1.75X45/30-10.9 HHCS TORQUE SETTING 74-96 FT LBS		MS2120451	8.000	34260	90
4	CONE-BEARING	LEFT HAND	NP293601	1.000	34560	90
4	CONE-BEARING	RIGHT HAND	NP293601	1.000	34560	90
4	LUBRICANT (OZS) O-76-D SAE 80W/90 EXTREME PRESSURE GEAR OIL	NON-SERVICEABLE ITEM	2297X3820	.100		OO
4	CUP-BEARING	LEFT HAND	NP934397	1.000	36810	90
4	RING-BRG ADJ,FIN.	LEFT HAND	2214C1095	1.000	36830	90
4	CUP-BEARING	RIGHT HAND	NP934397	1.000	36810	90
4	RING-BRG ADJ,FIN.	RIGHT HAND	2214C1095	1.000	36830	90
4	M8X1.25X30/30-10.9 SHCS		41X1637	2.000	37300	90
4	KIT-SERVICE, ADJ RING LOCK	SERVICE ONLY ITEM	940001010A01	.000		90
4	M22X1.50X103/81.5 THRUST SCREW		41X1371	1.000	37105	90
4	PERMATEX (OZS) #51 BLACK SEALING COMPOUND.	NON-SERVICEABLE ITEM	1199S1475	.100		OO
4	NUT-THIN HEX		122701103E	1.000	37115	90
3	AXLETECH ENGR. LEVEL ONLY					
4	SNAP-RING E 34.65X1.57 CS		1229A1301	1.000	34100	90

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Page 6

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4	CAGE ASSY-PINION	AVAIL AS ASSY ONLY	A3226A1301	1.000	32000	90
5	CAGE-PINION	NON-SERVICEABLE ITEM	3226A1301	1.000		REF
5	CUP-BEARING	INNER	72487	1.000	32050	REF
5	CUP-BEARING	OUTER	55437	1.000	32075	REF
4	SEAL ASSY-OIL 3.00X4.938X1.00		120501017E	1.000	32200	90
4	CONE-BEARING	INNER	72212C	1.000	32450	90
4	LUBRICANT (OZS) O-76-D SAE 80W/90 EXTREME PRESSURE GEAR OIL		2297X3820	1.000		OO
4	SHIM PAC 2203L8904 THRU S9197	NON-SERVICEABLE ITEM	S2203L8904	.000	32475	90
5	KIT-SERVICE SHIM/SPACER	SERVICE ONLY ITEM	KIT2322	1.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203J9474	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203K9475	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203L9476	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203M9477	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203N9478	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203P9480	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203Q9481	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203R9482	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203S9483	2.000	32475	REF
6	SHIM/SPACER	USE TWO AS REQUIRED	2203T9484	2.000	32475	REF
6	SHIM/MASTER	USE TWO AS REQUIRED	2203U9485	2.000	32475	REF
4	CONE-BEARING	OUTER	55206C	1.000	32500	90
4	LUBRICANT (OZS) O-76-D SAE 80W/90 EXTREME PRESSURE GEAR OIL	NON-SERVICEABLE ITEM	2297X3820	1.000		OO
4	LUBRICANT (OZS)	NON-SERVICEABLE ITEM	2297X3820	1.000		OO

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Time	9:20:26
Page	7

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	O-76-D SAE 80W/90 EXTREME PRESSURE GEAR OIL					
4	KIT-MISC HARDWARE		KIT2317	1.000		90
5	M16X1.50X58/35-10.9 HHCS		41X1216	12.000	34500	90
5	.66X1.06X.09 WSHR 1.06 .66 .09		1229U1503	12.000	34525	90
5	M16X1.50-6H NUT TORQUE SETTING 200-260 FT LBS		40X1182	12.000	34550	90
3	BEARING-ROLLER		1228F552	1.000	34050	REF
3	GEAR & PINION ASSY	AVAIL AS ASSY ONLY	A413041557	1.000	34900	REF
4	GEAR SET	AVAIL AS ASSY ONLY	A41304557	1.000	34900	90
5	GEAR-BEVEL,FIN.	NON-SERVICEABLE ITEM	41304	1.000		REF
5	PINION-BEVEL,FIN.	NON-SERVICEABLE ITEM	41747	1.000		REF
4	HDWR KIT		KIT2637	1.000		
5	1.56X2.36X.12 WASHER-HARDENED		1229T1736	1.000	2905	90
5	M39X1.50-6H NUT TORQUE SETTING 920-1130 FT LBS		40X1237	1.000	2903	90
5	PERMATEX (OZS) #51 BLACK SEALING COMPOUND.		1199S1475	.200		
3	CASE-DIFF, & NEST ASSY		A183235W1843	1.000		REF
4	CASE ASSY-DIFF	AVAIL AS ASSY ONLY	A83235W1843	1.000		90
5	CASE-DIFF,FLANGE HALF,FIN.	NON-SERVICEABLE ITEM	3235W1843	1.000	36350	90
5	CASE-DIFF,PLAIN HALF,FIN.	NON-SERVICEABLE ITEM	3235J2064	1.000	36400	90
5	WASHER-HARDENED		1229D4632	16.000	36410	90
5	M12X1.75X90/30-12.9 HHCS torque 74-96 ft-lbs		41X1284	16.000	36415	90
4	KIT-DIFF		KIT2310	1.000	35550	90

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Date Printed	07/11/2018
Time	9:20:26
Page	8

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5	WASHER-THRUST		1229V4624	2.000	36425	90
5	GEAR-DIFF SIDE,FIN 2.100-41 2.10-41 SPLINE	NON-SERVICEABLE ITEM	2234U1269	2.000	36450	90
5	SPIDER-DIFF,FIN.	NON-SERVICEABLE ITEM	3278Y1117F	1.000	36475	90
5	PINION-DIFF,FIN.	NON-SERVICEABLE ITEM	2233J1024	4.000	36500	90
5	WASHER-THRUST		1229R1032	4.000	36525	90
5	LUBRICANT (OZS) O-76-A (SAE 85W140) RUST INHIB	USE AS REQUIRED	1199U1113	3.000		OO
2	ADAPTER-BRAKE,FIN.		3268N1652	1.000	3840	REF
2	BRAKE ASSY		DCM120330	1.000	3846	REF
2	.62-11UNC-2AX1.63/1.50 HHCS TORQUE SETTING 180-230 FT LBS		10X1250	4.000	3850	REF
2	YOKE ASSY		72NYSB32-343A	1.000	3858	REF
3	YOKE	NON-SERVICEABLE ITEM	72NYSB32-343	1.000	2915	REF
3	DRUM-BRAKE,FIN.		3719D134	1.000	38640	REF
3	.41X.75X.09 WASHER .75 .41 .09		1229K1597	8.000	38680	REF
3	.38-24UNFX1.00/1.00 HHCS TORQUE SETTING 40-55 FT LBS		S1681	8.000	38700	REF
1	AXLETECH ENGR. LEVEL ONLY					
2	GROUP-HSG *****		H1196A	1.000		
3	EXPLODED VIEW DWG-AXLE HOUSING		EVH005	.000		
3	HSG ASSY-AXLE	AVAIL AS ASSY ONLY	320101196A02	1.000	310	20
4	HSG-AXLE,FIN.	NON-SERVICEABLE ITEM	320101196E	1.000		20
5	HSG-AXLE,FIN.		320101196EY	1.000		

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Time 9:20:26

Page 9

Service Manuals : WWW.AXLETECH.COM

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4	MAGNET		2297K6771	6.000	1790	90
4	ADHESIVE (OZS) EPOXY	NON-SERVICEABLE ITEM	2297W8421	.250		OO
4	BUSHING-KING PIN		1225A1405	4.000	1880	20
4	LOCTITE (CCS) 680 680 GREEN	NON-SERVICEABLE ITEM	2297P3994	.100		OO
4	BUSHING- SPINDLE/ HOUSING		122501005E	2.000	2030	20
4	SEAL 3L 2.250X2.996X.433		120501019E	2.000	2060	20
4	PERMATEX (OZS) #51 BLACK SEALING COMPOUND.	NON-SERVICEABLE ITEM	1199S1475	.100		OO
4	PLUG 3/4-14 PTF, SQ SOCKET 3/4 14		P212	1.000	2520	90
	TORQUE SETTING 35 FT LBS					
4	PERMATEX (OZS) #51 BLACK SEALING COMPOUND.	NON-SERVICEABLE ITEM	1199S1475	.100		OO
4	PLUG-FILL/DRAIN MAGNETIC		1850T150	1.000	2550	90
3	AXLETECH ENGR. LEVEL ONLY					
4	PERMATEX (OZS) #51 BLACK SEALING COMPOUND.	NON-SERVICEABLE ITEM	1199S1475	.100		OO
4	BREATHER, AXLE HOUSING	SHIP IN PLASTIC BAG	755001009E	1.000	2830	90
4	PLUG 3/8-18 PTF, SQ HEAD 3/8 18	SHIPPING	P16	1.000		90
4	SILASTIC (OZ) 5699 GREY - FOR SERVICE USE: 2297R6778 (2 OZ. TUBE) OR 2297S6779 (10 OZ. TUBE)	NON-SERVICEABLE ITEM	2297S6779	2.000		OO

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Time	9:20:26
Page	10

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4	.66X1.06X.09 WSHR 1.06 .66 .09		1229U1503	16.000	2890	90
4	.62-11UNCX1.75/1.50 HHCS TORQUE SETTING 180-230 FT LBS		S21014A1	12.000	2895	90
4	.62-11UNC-2AX2.50/.94 HHCS 180-230 ft lbs torque		10X1605	4.000	2895	90
3	AXLETECH ENGR. LEVEL ONLY					
4	FITTING-GREASE		1199N1860	2.000		90
4	PLUG - PROTECTOR		1250C1251	2.000		90
3	PLUG-SHIPPING .396/.267 DIA		1250R226	2.000		90
2	HUB AND SHAFT GROUP *****		S769	1.000		
3	EXPLODED VIEW DWG-PLNT W/E		EVS003	.000		
3	EXPLODED VIEW DWG-STEER W/E		EVS004	.000		
3	KNUCKLE-STEERING,FIN.	RIGHT HAND	3111X3638	1.000	5520	90
4	AXLETECH ENGR. LEVEL ONLY					
3	.88-14UNF-2AX3.50/3.50 SS		26X124	1.000	5525	90
3	.88-14 3B NUT		13X41	2.000	5530	90
3	KNUCKLE-STEERING,FIN.	LEFT HAND	3111Z3640	1.000	5540	90
4	AXLETECH ENGR. LEVEL ONLY					
3	.88-14UNF-2AX3.50/3.50 SS		26X124	1.000	5525	90
3	.88-14 3B NUT		13X41	2.000	5530	90
3	AXLETECH ENGR. LEVEL ONLY					
4	CAP-KING PIN		3266X1454	4.000	5620	40
5	CAP-KING PIN		3266X1454W	4.000		90

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Page 11

Service Manuals : WWW.AXLETECH.COM

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4	SEAL-GREASE		1205C2655	4.000	5680	90
4	SHIM-.003	USE AS REQUIRED	2803U3115	12.000	5700	
4	SHIM-.005	USE AS REQUIRED	2803V3116	8.000	5700	
4	SHIM-.020-USE AS REQD	USE AS REQUIRED	2803W3117	4.000	5700	
4	.88-14UNFX2.00/2.00 HHCS TORQUE SETTING 575-750 FT LBS		S114161	16.000	5760	
4	GREASE (OZS)		1199L1598	8.000		OO
4	AXLETECH ENGR. LEVEL ONLY					
5	FITTING-GREASE		1199N1860	4.000		90
5	PLUG - PROTECTOR		1250C1251	4.000		90
3	FITTING ASSY-GREASE	SHIP IN PLASTIC BAG	AX2297P5346	4.000	5820	90
4	FITTING-GREASE		2297P5346	4.000		
4	PLUG - PROTECTOR		1250C1251	4.000		
3	JOINT ASSY-UNIVERSAL 57.39	LEFT HAND	958-01-50-503	1.000	5960	90
4	KIT-CENTER PARTS		CP850N9	.000		REF
4	SHAFT-UNIVERSAL JOINT OUTER 19.07 2.10-41 SIDE GEAR SPLINE 2.10-41 SUN GEAR SPLINE	OUTER	850NYSM34-156	1.000		
4	SHAFT-UNIVERSAL JOINT INNER	INNER	850NYSM34-119	1.000		
3	JOINT ASSY-UNIVERSAL 56.57	RIGHT HAND	958-01-50-504	1.000	5960	90
4	KIT-CENTER PARTS		CP850N9	.000		REF
4	SHAFT-UNIVERSAL JOINT OUTER 19.07	OUTER	850NYSM34-156	1.000		

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Page	12

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	2.10-41 SIDE GEAR SPLINE					
	2.10-41 SUN GEAR SPLINE					
4	SHAFT-UNIVERSAL JOINT INNER	INNER	850NYSM34-54	1.000		
3	SPINDLE ASSY	AVAIL AS ASSY ONLY	A3213S1943	2.000	6000	60
4	SPINDLE,FIN.	NON-SERVICEABLE ITEM	3213S1943	2.000		60
4	BUSHING		1825Y259	2.000	6016	60
4	SEAL ASSY-OIL		A1205R1916	2.000	6018	60
3	.78X1.25X.12 WSHR		1229V1504	36.000	6040	90
	1.25 .78 .12					
3	.75-10UNCX2.00/1.75 HHCS		S212162	36.000	6045	90
	.750-10 UNC X 2.00					
	TORQUE SETTING 310-400 FT LBS					
3	AXLETECH ENGR. LEVEL ONLY					
4	.62-11UNCX1.75/1.50 HHCS		S210142	32.000	6060	10
	TORQUE SETTING 180-230 FT LBS					
4	.66X1.06X.09 WSHR		1229U1503	32.000	6065	10
	1.06 .66 .09					
4	DISC-BRAKE 18.5X.62, FIN.		3218B2	2.000	6070	10
4	SEAL ASSY-OIL 5.625X7.186X.906		120501006E	2.000	6100	10
4	CONE-BEARING	INNER	756501058A01	2.000	6120	10
4	HUB & CUP ASSY	AVAIL AS ASSY ONLY	A333J4378	2.000	6158	10
5	BEARING CUP	INNER	756501057E	2.000	6163	10
5	HUB,FIN.	NON-SERVICEABLE ITEM	333J4378	2.000		10
5	BEARING CUP	OUTER	756501057E	2.000	6163	10
4	AXLETECH ENGR. LEVEL ONLY					
5	.75-16NFX1.75/2.75 STUD		20X1485	46.000	6185	10

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R5530460I

AxleTech

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AxleTech

Customer Drawing Number 5-65873

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Branch/Plant OSH

Oshkosh WI 54901

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Change Letter

Type M

ECO Number ECO Date

As of Date 07/11/2018

Date Printed 07/11/2018

Time 9:20:26

Page 13

Service Manuals : WWW.AXLETECH.COM

Level	Component Description	Use Code	Component Item	Quantity Per	Exploded View Seq.	Pick Code
5	PROTECTOR-SHIPPING		2297M7397	46.000		10
3	CONE-BEARING	OUTER	756501065A01	2.000	6215	70
3	HUB-PLANETARY RING GEAR,FIN.		3204D1070	2.000	6241	70
4	HUB-PLANETARY RING GEAR,FIN.		3204D1070W	2.000		
3	AXLETECH ENGR. LEVEL ONLY					
4	GEAR-PLANETARY RING,FIN.		3892Z5486	2.000	6260	70
4	AXLETECH ENGR. LEVEL ONLY					
5	3.38-12 UN-2B NUT-SPINDLE		1227F1618	2.000	6330	90
5	.38-16UNCX.50/.50 SHCS TORQUE 20-30 FT LBS (27-40 NM)		15X1835	2.000	6350	90
5	LOCTITE (CCS) 243 243 BLUE	NON-SERVICEABLE ITEM	2297N8516	.100		00
4	AXLETECH ENGR. LEVEL ONLY					
5	WASHER-THRUST		1229V3116	2.000	6365	90
5	GEAR-PLANETARY SUN,FIN. 03.13 2.10-41 SPLINE		3892F4504	2.000	6400	90
5	RING-SNAP		1854W257	2.000	6410	90
4	SILASTIC (OZ) 5699 GREY - FOR SERVICE USE: 2297R6778 (2 OZ. TUBE) OR 2297S6779 (10 OZ. TUBE)	NON-SERVICEABLE ITEM	2297S6779	2.000		00
4	SPIDER ASSY-PLANETARY		A13298A1197	2.000		90
5	SPIDER ASSY-PLANETARY	AVAIL AS ASSY ONLY	A3298A1197	2.000	6480	40
6	SPIDER-PLANETARY GEAR,FIN.	NON-SERVICEABLE ITEM	3298A1197	2.000		40
7	SPIDER-PLANETARY GEAR,FIN.		3298A1197W	2.000		

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As of Date 07/11/2018

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Time 9:20:26

Page 14

Service Manuals : WWW.AXLETECH.COM

Level	Component Description	Use Code	Component Item	Quantity Per	Exploded View Seq.	Pick Code
6	AXLETECH ENGR. LEVEL ONLY					
7	BUTTON-THRUST		1898S1137	6.000	6530	40
7	SILASTIC (OZ)	NON-SERVICEABLE ITEM	2297S6779	.200		OO
	5699 GREY - FOR SERVICE USE: 2297R6778 (2 OZ. TUBE) OR 2297S6779 (10 OZ. TUBE)					
7	BUTTON-THRUST		2297T4570	2.000	6540	40
7	PERMATEX (OZS)	NON-SERVICEABLE ITEM	1199S1475	.200		OO
	#51 BLACK SEALING COMPOUND.					
5	WASHER-THRUST	INNER	1829X856	6.000	6550	40
5	PINION-PLANETARY,FIN.		3892K4509	6.000	6560	40
	03.00					
5	WASHER-THRUST	OUTER	1829F708	6.000	6570	40
5	SHAFT ASSY-PINION	AVAIL AS ASSY ONLY	A3198Z104	6.000	6580	40
6	SHAFT-PINION,PLANETARY,FIN.	NON-SERVICEABLE ITEM	3198Z104	6.000	6585	40
7	SHAFT-PINION,PLANETARY,ROUGH		3198Y103	6.000		
6	O-RING 2.62X42.52		3780T384	6.000	6590	40
5	.38-16UNC-3AX.50/.50 SS		26X237	6.000	6600	40
	TORQUE TO 15-20 FT/LBS					
4	.66X.94X.09 WSHR		1229W1661	60.000	6610	90
	.94 .66 .09					
4	.62-11UNCX1.50/1.50 HHCS		S210122	60.000	6620	90
	TORQUE SETTING 180-230 FT LBS					
4	PLUG-FILL/DRAIN MAGNETIC		1850T150	2.000	6640	90
4	PERMATEX (OZS)	NON-SERVICEABLE ITEM	1199S1475	.100		OO
	#51 BLACK SEALING COMPOUND.					

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As of Date 07/11/2018

Date Printed 07/11/2018

Time 9:20:26

Page 15

ECO Number ECO Date

Service Manuals : WWW.AXLETECH.COM

Level	Component Description	Use Code	Component Item	Quantity Per	Exploded View Seq.	Pick Code
3	ROD ASSY-TIE	AVAIL AS ASSY ONLY	A13102D4528	1.000	6700	90
3	COTTER		K2820	2.000	6745	90
2	GROUP-BRAKE		B110J7	2.000		

3	EXPLODED VIEW DWG-HDB		EVB007	.000		
3	BRAKE ASSY-DISC		HDM476100	4.000	8524	
4	DISC BRAKE REPAIR KIT	SERVICE ONLY ITEM	940001380A01	.000		REF
4	BRAKE LINING KIT	SERVICE ONLY ITEM	940001381A01	.000		REF
4	BRAKE WIPER & SEAL KIT	SERVICE ONLY ITEM	940001247A01	.000		REF
4	BRAKE SEAL KIT	SERVICE ONLY ITEM	940001248A01	.000		REF
4	CALIPER FINISH - DISC BRAKE		326301036E	4.000		REF
4	RING - BACKUP		120501041E	16.000		REF
4	O-RING 5.33X75.56		500001035E	16.000		REF
4	SEAL WIPER		500001039E	16.000		REF
4	PISTON		223001016E	16.000		REF
4	O-RING 3.53X75.79		500001037E	8.000		REF
4	CAP - CYLINDER HEAD		326601390E	8.000		REF
4	PLUG .500-20 UNF O-RING HEX		125001017E	8.000		REF
4	BLEEDER SCREW .438-20 UNF		125001025E	8.000		REF
4	CAP-BLEEDER SCREW		125001029E	8.000		REF
4	BRAKE PAD ASSEMBLY		322201017A03	8.000		REF
4	PLATE-LINING RETAINER		220501014E	16.000		REF
4	.62-11UNCX1.50/1.50 HHCS		S21012ZB2	32.000		REF
4	GREASE (OZS)		755001106E	4.000		REF
4	LABEL - MINERAL OIL		755001100E	4.000		REF

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Time 9:20:26

Page 16

Service Manuals : WWW.AXLETECH.COM

Level	Component Description	Use Code	Component Item	Quantity Per	Exploded View Seq.	Pick Code
3	.88-9UNCX7.50/2.25 HHCS TORQUE SETTING 500-650 FT LBS		S21460A1	16.000	8532	90
3	.91X1.50X.12 WSHR 1.50 .91 .12		1229M1625	16.000	8535	90
2	NAME PLATE MODULE		940002930A01	1.000	1	
3	NAME PLATE -GENERIC COMMERCIAL		755001243E	1.000	1	
3	LOCTITE 5900 NOIR 300 ML X12		MRODR1128	1.000	1	
3	SOLVENT- DEGREASER		755001530E	1.000	1	
2	STOOL-SHIPPING,CRADLE		STL006	1.000		
2	PRIMER - BLACK (OZS)	NON-SERVICEABLE ITEM	755001254E	18.000		OO
2	PROXPEEL (OZS) APPLY PROXPEEL SPEC 49 (E9110) TO BRAKE DISC @ ASSEMBLY LINE PRIOR TO PAINTING THE AXLE.		2297B8530	2.000		OO

R5530460I

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Time 9:20:26

Page 17

Service Manuals : WWW.AXLETECH.COM